

no-sag[®] SINUOUS LOOP SPRINGS

The No-Sag[®] sinuous loop seat springs are developed with No-Sag[®] sinuous wire products. There are three variations within this seating system, and each is designed to eliminate sagging and increase firmness.

Seat Springs



Original No-Sag[®] (small) Loop Springs

The "basic" sinuous spring for upholstery operations has been manufactured by No-Sag[®] since its introduction to the U.S. in 1934.



XL Loop[®] Springs

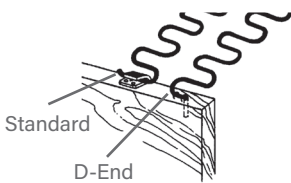
The same width as original loop but the distance between bars is greater. XL Loop[®] is firmer and more economical than original loop. It is recommended when the full action of original loop is not needed.



Supr-Loop[®] Springs

The spring for minimum cost, moderate action, and maximum coverage. Supr-Loop[®] is ideal for backs and under "tight seat" applications.

No-Sag[®] Spring Ends

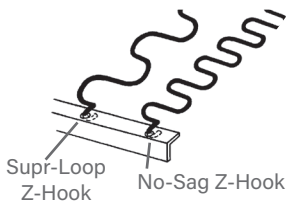


Standard End

Cut-lengths are formed as shown. Proper clip assembly is shown.

D-End

The ends of the springs are bent down at right angles for insertion into pre-drilled holes. This is a very quick system for all backs and for hardwood seat frames. D-ends provide more firmness than clips since they do not allow the spring end to swivel.



Supr-Loop[®] Z-Hook End

Cut-lengths are finished with small Z-Hook end. This end is often preferred for self-fastening in iron rails or tubular frames.

No-Sag[®] Z-Hook End

Cut-lengths can be furnished with Z-Hook ends. This end is often preferred for self-fastening in iron rails or tubular frames. Specify when ordering. Z-Hook N-2 is standard. Z-Hook N-9 has short hook.

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Recommended gauges and lengths - seats

Inside-to-Inside Measure	Original Loop			XL Loop			Supr-Loop [®]		
	1-1 Rails	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge
12"	12"	11	1 3/8"	11"	11 1/2	1 3/4"	11 1/2"	10	1 1/4"
13"	13"	10 1/2	1 3/8"	12 1/2"	11	1 1/8"	12 1/2"	10	1 1/4"
14"	14"	10	1 1/2"	13 1/2"	10 1/2	1 1/4"	13 1/2"	9 1/2	1 1/4"
15"	14 1/2"	10	1 1/2"	14 1/2"	10 1/2	1 1/4"	14 1/2"	9 1/2	1 1/2"
16"	15 1/2"	10	1 1/2"	15 1/2"	10 1/2	1 1/4"	15 1/2"	9	1 3/4"
17"	16 1/2"	9 1/2	1 1/2"	16 1/2"	10	1 1/2"	16 1/2"	9	1 3/4"
18"	17 1/2"	9	1 5/8"	17 1/2"	9 1/2	1 3/8"	17 1/2"	9	1 3/4"
19"	18 1/2"	9	1 5/8"	18 1/2"	9 1/2	1 3/8"	18 1/2"	9	1 7/8"
20"	20"	9	1 7/8"	19 1/2"	9 1/2	1 1/2"	19 1/2"	9	1 7/8"
21"	21"	9	1 7/8"	20 1/2"	9 1/2	1 9/16"	20 1/2"	8 1/2 - 9	1 7/8"
22"	22"	8 1/2	1 7/8"	21 1/2"	9	1 3/4"	21 1/2"	8 1/2	1 7/8"
23"	23"	8 1/2	2"	22 1/2"	8 1/2	1 13/16"	22 1/2"	8 - 8 1/2	2"
24"	24"	8 1/2	2"	23 1/2"	8 1/2	2"	23 1/2"	8	2"
25"	25"	8	2"	24 1/2"	8	1 5/8"	24 1/2"	8	1 3/4"
26"	25 1/2"	8	1 7/8"	25 1/2"	8	1 11/16"	25"	8	1 3/4"
27"	26 1/2"	8	1 7/8"	26 1/2"	8	1 7/8"	26"	8	1 3/4"

Recommended gauges and lengths - backs

Inside-to-Inside Measure	Original Loop			XL Loop			Supr-Loop [®]		
	1-1 Rails	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge
16"	16"	12	1 1/2"	15 1/2"	12	1 1/8"	15 1/2"	11 1/2	1 3/8"
17"	17"	12	1 5/8"	16 1/2"	12	1 3/8"	16 1/2"	11 1/2	1 1/2"
18"	18"	12	1 5/8"	18"	12	1 5/8"	17 1/2"	11 1/2	1 5/8"
19"	19"	12	1 3/4"	19"	12	1 3/4"	19"	11 1/2	2"
20"	20"	12	1 7/8"	20"	12	2"	20"	11 1/2	2"
21"	21"	12	1 7/8"	21"	12	1 3/4"	21"	11	2"
22"	22"	12	1 7/8"	22"	12	1 3/4"	22"	11	2"
23"	23 1/2"	11 1/2 or 12	2 1/4"	23"	12	1 3/4"	22 1/2"	11	2 1/8"
24"	24 1/2"	11 1/2	2 1/4"	24"	12	1 3/4"	23 1/2"	11	2 1/8"
25"	25 1/2"	11	2 1/2"	25"	11 1/2	1 7/8"	24 1/2"	11	2 1/8"
26"	26 1/2"	11	2 1/2"	26"	11 1/2	2"	26"	10 1/2	2 1/4"

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